



**SHERWIN
WILLIAMS.**

Epoxy Putty

Description	System Recommendation																					
Epoxy Putty is a pigmented high solids/high build epoxy polyamide filler/sealer for masonry surfaces that provides good protection against chemical attack, thermal shock, nuclear decontamination agents and mechanical abrasion.	On Steel/Metal Substrates':																					
	Epoxy Primer ZP 1 Coat 60 Microns DFT																					
	Epoxy Putty 1 Coat 150 Microns DFT																					
	Two Coats any Epoxy Top Coat.																					
	On Concrete :																					
	Kem Epoxy Primer/Sealer 1 Coat 50 Microns DFT																					
	Epoxy Putty 1 Coat 150 Microns DFT																					
	Two Coats any Epoxy Top Coat.																					
	Drying Time:																					
	Typically at recommended film thickness , drying time is generally depend on good ventilation.																					
	<table border="1"> <thead> <tr> <th rowspan="2">Substrate Temp</th> <th rowspan="2">Dry to Touch</th> <th rowspan="2">Dry to Handle</th> <th colspan="2">Re-coating Interval</th> </tr> <tr> <th>Minimum</th> <th>Maximum</th> </tr> </thead> <tbody> <tr> <td>23° C</td> <td>5 hr</td> <td>24 hr</td> <td>10 hr</td> <td></td> </tr> <tr> <td>35° C</td> <td>3 hr</td> <td>20 hr</td> <td>8 hr</td> <td></td> </tr> </tbody> </table>			Substrate Temp	Dry to Touch	Dry to Handle	Re-coating Interval		Minimum	Maximum	23° C	5 hr	24 hr	10 hr		35° C	3 hr	20 hr	8 hr			
Substrate Temp							Dry to Touch	Dry to Handle	Re-coating Interval													
	Minimum	Maximum																				
23° C	5 hr	24 hr	10 hr																			
35° C	3 hr	20 hr	8 hr																			
Characteristics																						
Colour	White																					
Finish	Satin																					
Solid contents (% by volume)	62 ± 2 %																					
Specific Gravity	1.5- 1.6																					
Recommended dry Film Thickness	800 microns																					
Theoretical Coverage:	4 m ² /ltr																					
Flash Point:	86°C																					
Mixing Ratio by volume : 2.5 Parts Comp A and 1 Part Comp B																						
Properties tested as per international Standards																						
Viscosity	ASTM D 4287																					
Specific Gravity	ASTM D 1475																					
Gloss	ASTM D 523																					
Packing Size	Storage & Handling																					
1 USG and 5 USG. Packing may vary from country to country according to local requirements. Also available in bases for instant color mixing at point of sale through Sherwin Williams automatic dispensing system	Product must be stored in accordance to national regulations. The product should be kept in well ventilated place protected from heat and direct sunlight. The containers must be kept tightly closed.																					



**SHERWIN
WILLIAMS.**

Epoxy Putty

Safety Precautions	Application Procedures
<p>Material health and safety data sheet is available upon request. Please observe the precautionary notice displayed on the container. Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist and vapors and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.</p>	<p>Surface Preparation: Concrete & Cement Floors: All surfaces must be fully cured. Roughen the surface by sand blasting, shot blasting, mechanical scarification or suitable chemical means. Patch holes, cracks with an appropriate filler. The surface should be made free from moisture if any before application of the paint. Test the surface for moisture-free.</p> <p>Application Conditions: Minimum temperature at 15° C and relative humidity 20 - 85%.</p> <p>Application Details: Application method By Scrapper. Thinning Thinner YTF K-098 (only when required) Paint is ready to use Recommended thinning For brush/ roller. max. 5 to 10 %</p>
Recommended Uses	Environmental Compliance
<p>For use as a surfacer for concrete floors substrates, with multiple applications in dairies, power plants, hospitals, schools, tunnels, chemical plants, refineries, water storage tanks, bottling plants, paper mills and mining industry.</p>	<p>Lead Free Paint</p>